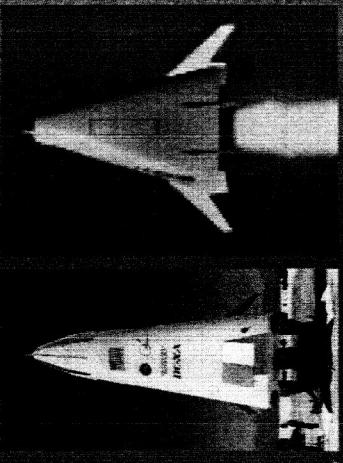




A Decade of X-Vehicles: Lessons Learned

by
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Forward

- ♦ **This material was originally Task 1 of a Study initiated in 2001 following cancellation of X-33 and X-34 Programs**
 - The final report was issued in September 2002 titled “A Structured Approach to RLV Technology Flight Testing”
- ♦ **An interim version of this material was released by NASA procurement in January 2002 prior to submission of NRA8-30 cycle II proposals**
- ♦ **Task 1:**
 - Collect lessons learned from successful and unsuccessful X-Vehicle programs conducted by DoD and NASA during the 1990s.
 - Evaluate data to determine broad/cross cutting reasons for success.
 - Propose guidelines that will promote successful future NASA X-Vehicle Programs.

Approach



- ◆ 1) Contact program personnel for recent X-Vehicle Programs and request their assistance in study

- DC-X Jess Sponable
- DC-XA Dan Dumbacher
- X-33 Dan Dumbacher
- X-34 Mark Fisher
- X-36 Gary B. Cosentino
- X-37 Dick Cervisi
- X-38 John Muratore
- X-40 Dick Cervisi
- X-40A Dan Mitchell
- X-43A Chuck McClinton

- ◆ 2) Request lessons learned from each program
- ◆ 3) Request contract, budget, and management data, including customer relationship information
- ◆ 4) Evaluate data to identify broad/cross cutting reasons for success
- ◆ 5) Propose guidelines for future program success



Traditional Aircraft X-Vehicle Programs

- ♦ Early X-Vehicles created to “expand the flight envelope”
- ♦ Early envelope expansion aimed at higher and faster
 - X-1 through X-15
 - 1950s through 1960s
- ♦ Later Expansion efforts turned to other measures of flight performance
 - Turn-radius
 - Time to climb
 - Sustained cruise mach number
 - Agility
 - Stealth
 - 1970s through 1990s

1990s Space Related X-Vehicles

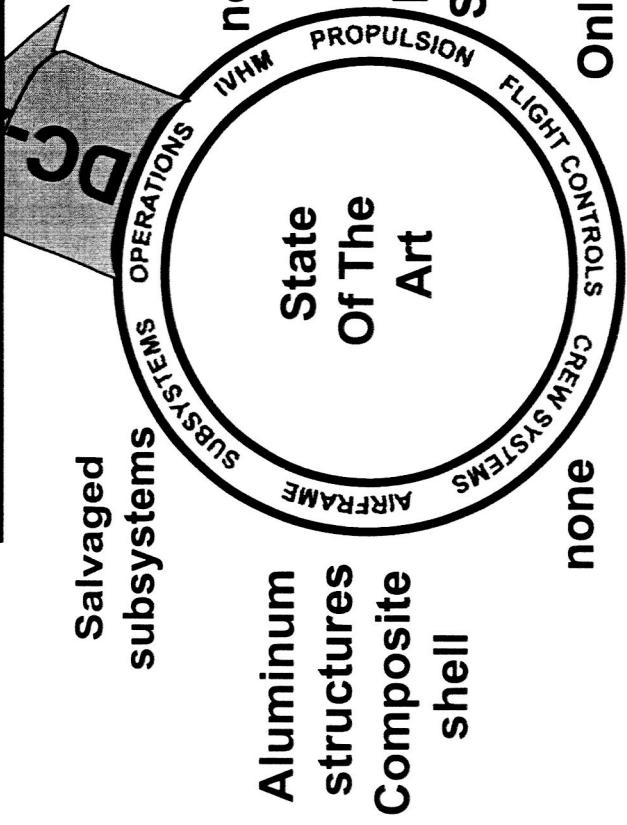


- ◆ Higher, faster, shorter transit times no longer the figure of merit
- ◆ Mission cost became the dominant factor in the 1990s
 - ◆ Safety and reliability became the dominant factors in determining mission cost
- ◆ The application of new technologies to new flight vehicles was favored approach to move the launch industry from the current SOTA to a new operating capability
- ◆ The Air Force and NASA initiated a number of X-Vehicles to demonstrate the required technologies
 - DC-X, DC-XA, X-33, X-34, X-37, X-38, X-40, X-40A
- ◆ Each of these is an attempt to expand the technology envelope

DC-X “The Operations Demonstrator”



Contract Type/ Approximate Value	Cost/\$45M - \$65M
Schedule	2 years to Flight
Customer	SDIO/BMDDO/AFRL
Integration requirement	None



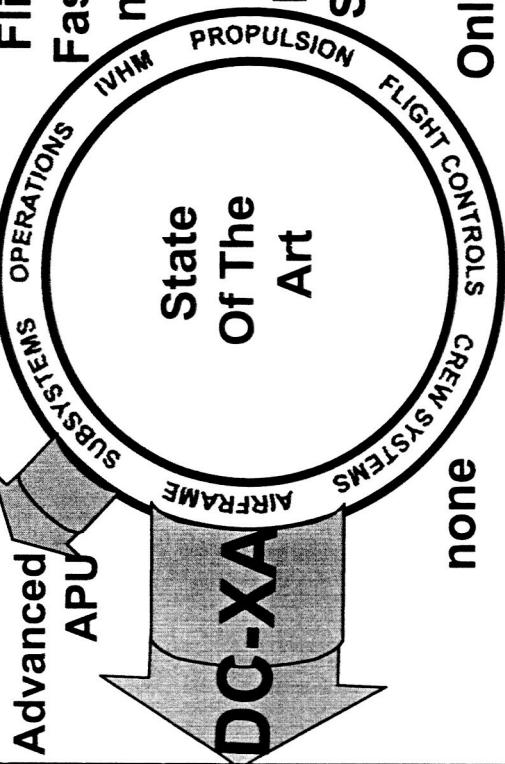
Only what was
Required to support
Ops demo

DC-XA “NASA’s Technology Demonstrator”



Contract Type/ Approximate Value	Cooperative Agreement/\$50M
Schedule	2 years to Flight
Customer	NASA
Integration requirement	None

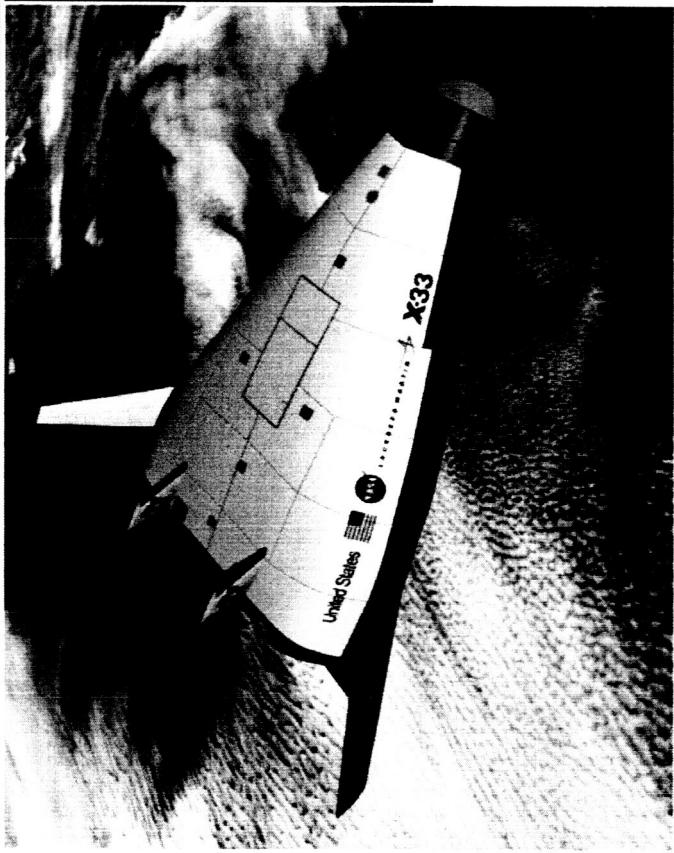
Salvaged subsystems
Advanced APUs
3 man Operations Team
10 man Maintenance & Flight Prep Team
Fast Turn Around
none



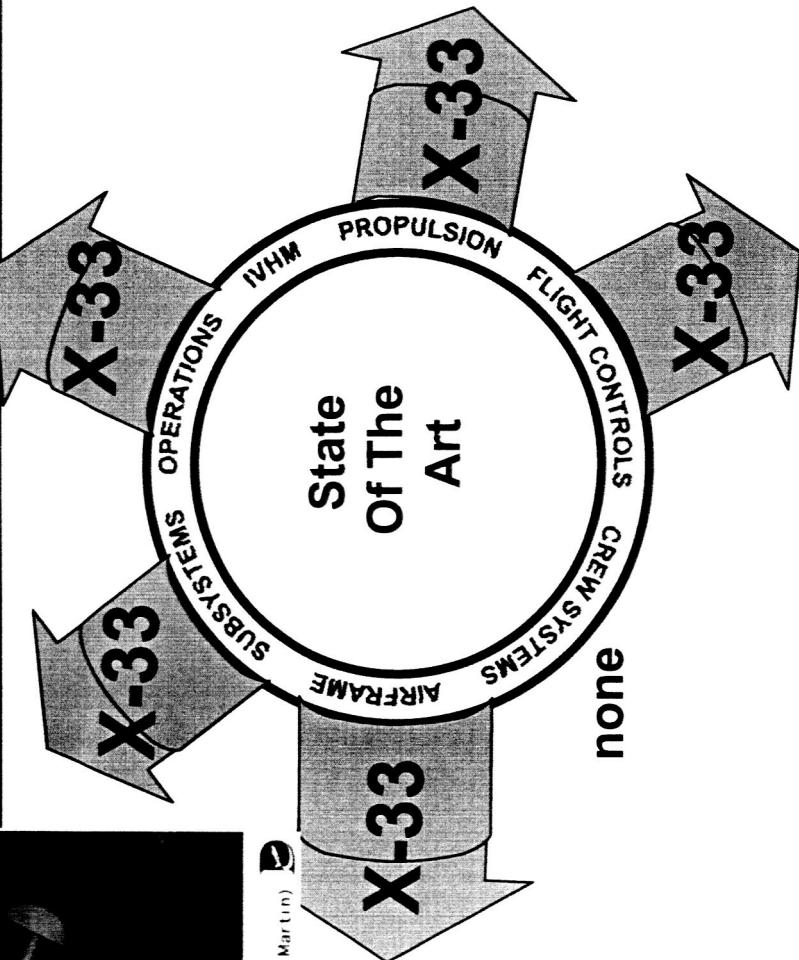
Only what was
Required to support
Ops demo



X-33 "NASA's Precursor to SSTO Operations"



Contract Type/ Approximate Value	Cooperative Agreement/ \$850M
Schedule	3 years to Flight
Customer	NASA
Integration requirement	Complete ground facility/Range Developed

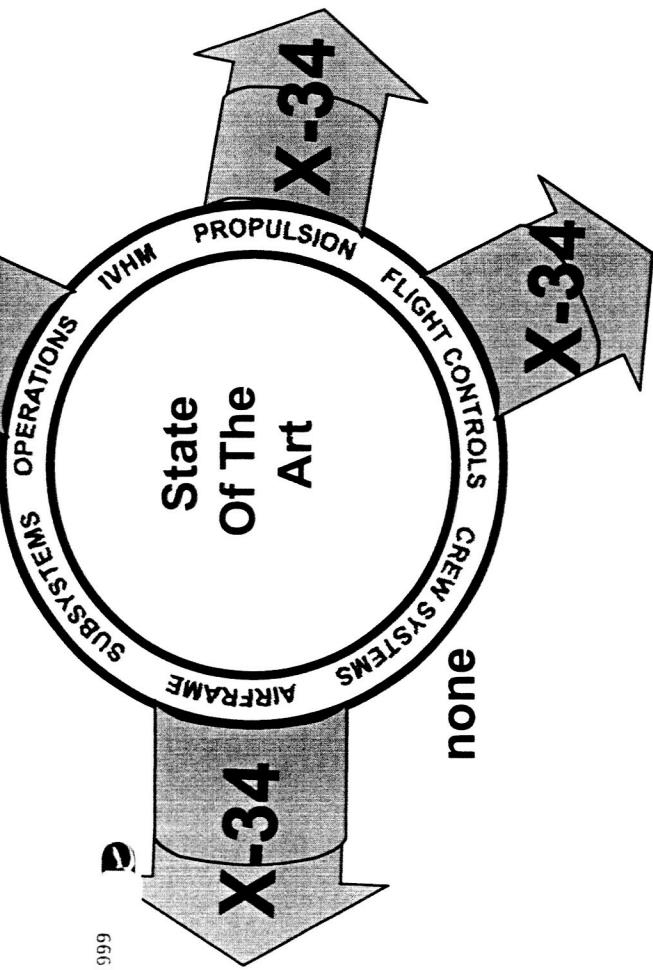
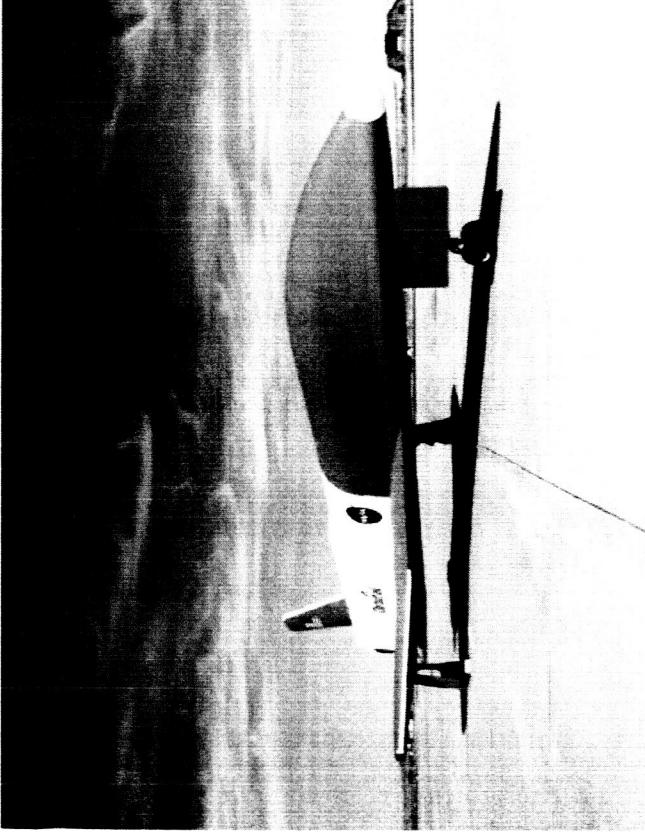


Dryden Flight Research Center ED97-4393B-3
X-33 Reusable Launch Vehicle (Artist concept courtesy of Lockheed Martin)



X-34 "NASA's Technology Bridge to the X-33"

Contract Type/ Approximate Value	Fixed Price Contract/ \$65M-\$120M
Schedule	2.5 years to Flight
Customer	NASA
Integration requirement	L-1011 Integration required



Dryden Flight Research Center EC99 44976-8 Photographed 16APR1999
X-34 on Dryden ramp NASA/Dryden Tony Lands

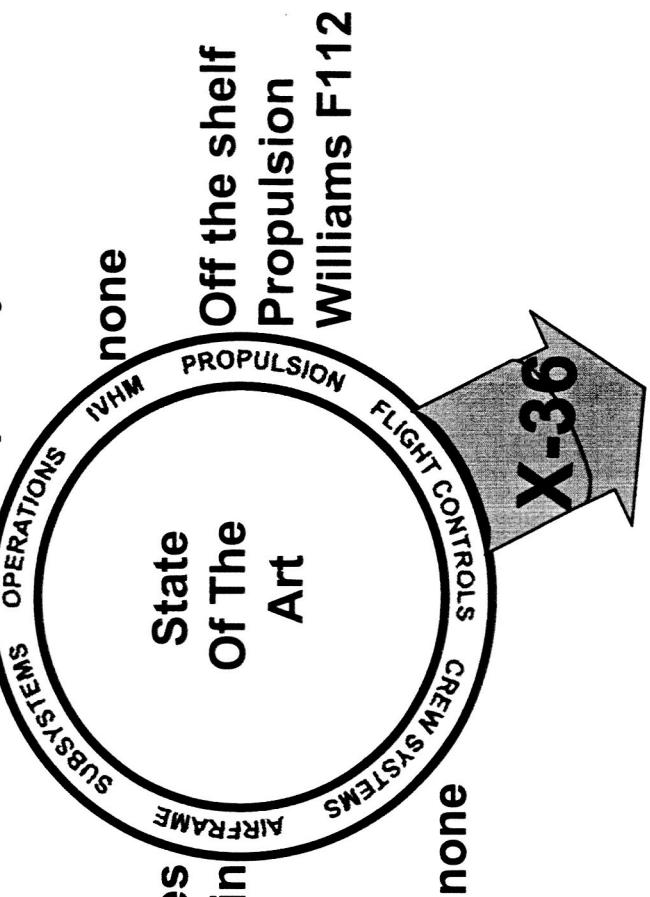


X-36 NASA's "Tail-less Fighter" Demonstration



Contract Type/ Approximate Value	Task Order Contract/ \$17M-\$21M
Schedule	2-3 years to Flight
Customer	NASA
Integration requirement	Proprietary Subsystems involved

Subscale vehicle
No ops Objectives



Dryden Flight Research Center EC97 44121-24 Photographed 1997
The NASA/McDonnell Douglas X-36 remotely piloted aircraft flies
over the Mojave desert near NASA Dryden Flight Research Center,
Edwards, Calif., during its 5th flight, on June 26, 1997. (Ross/NASA)

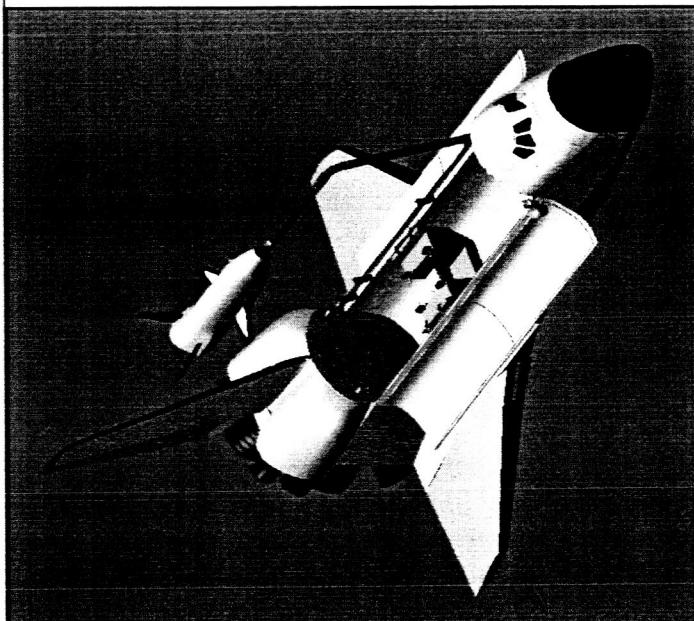
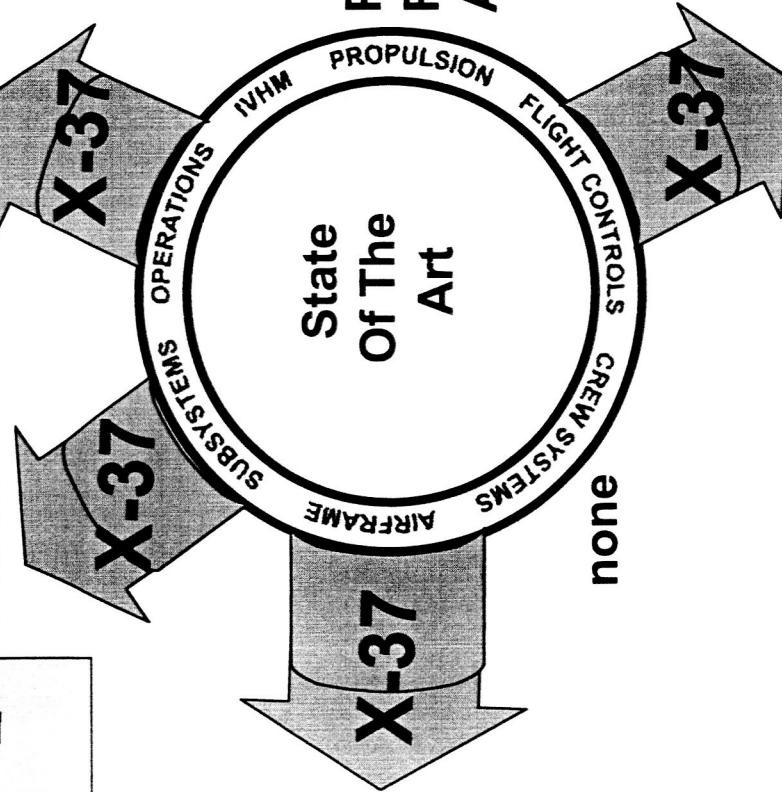
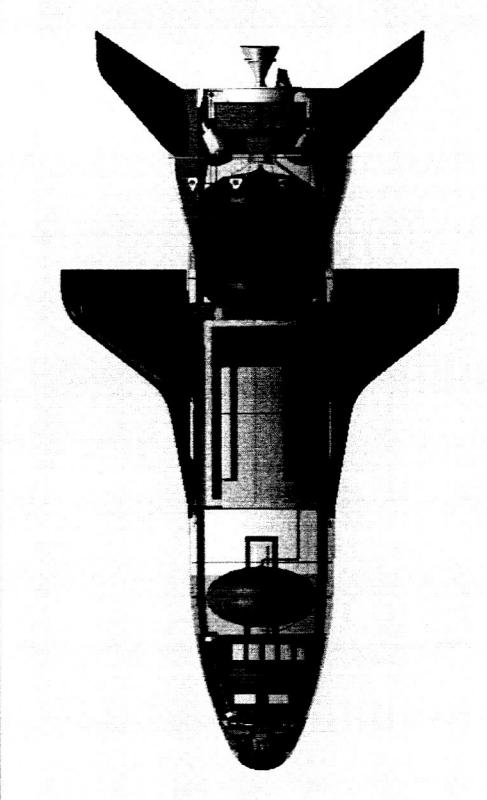
Aluminum Structures Composite Skin

Off the shelf
Propulsion
Williams F112

X-37 "The first of NASA's New era of X Vehicles"



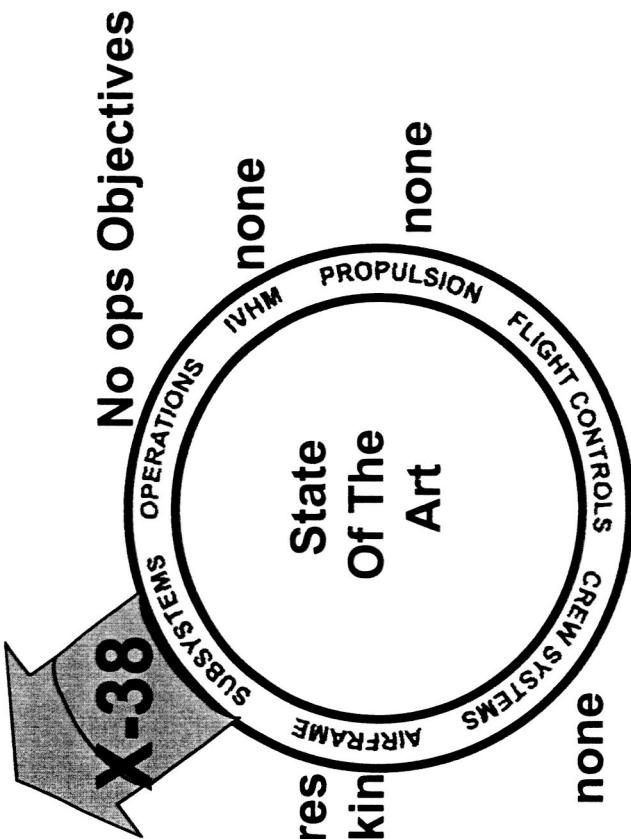
Contract Type/ Approximate Value	Cooperative Agreement/ \$140M
Schedule	3 years to Flight
Customer	NASA/AFRL
Integration requirement	Shuttle Integration required



X-38 NASA's "Crew Return Landing System Demonstrator"



Contract Type/ Approximate Value	Multiple cost contracts
Schedule	2 years to Flight
Customer	NASA
Integration requirement	B-52 Integration

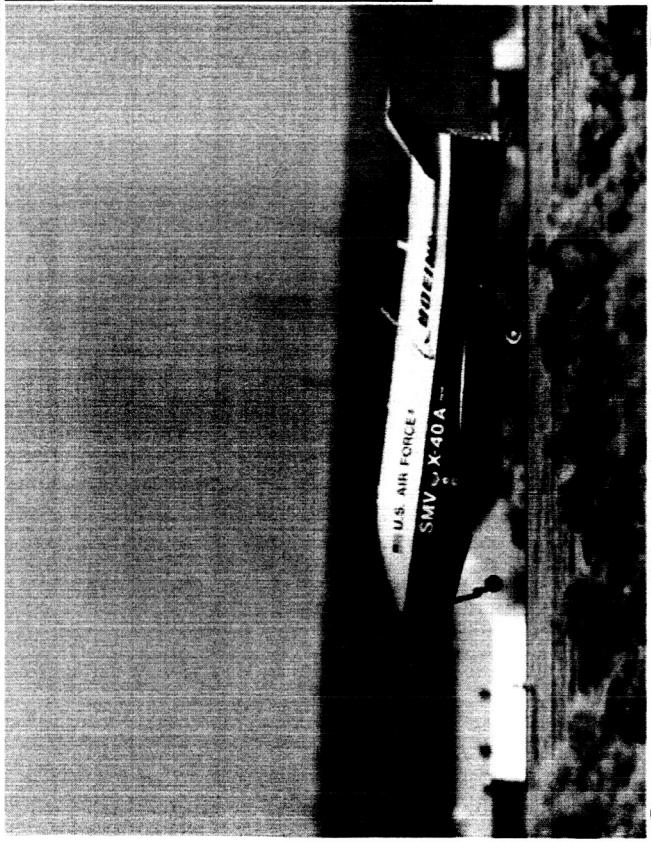


NASA Dryden Flight Research Center Photo Collection
http://www.dtic.nasa.gov/galleries/index.html
NASA Photo ECBB 45080-21 Date July 9, 1999 Photo by Carla Thomas

X-38 Ship #2 in Free Flight

Aluminum Structures Composite Skin

X-40 AFRL's "Autonomous Landing Demonstrator"



NASA Dryden Flight Research Center Photo Collection

<http://www.dfrc.nasa.gov/gateways/photodex.htm>

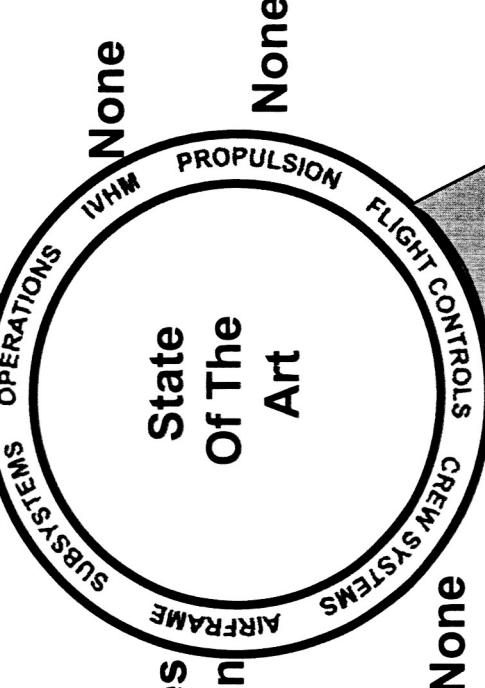
NASA Photo EC01-0145-12 Date May 5, 2001 Photo by Tom Tschida

X-40A landing after Free Flight 4A

Aluminum Structures Aluminum Skin

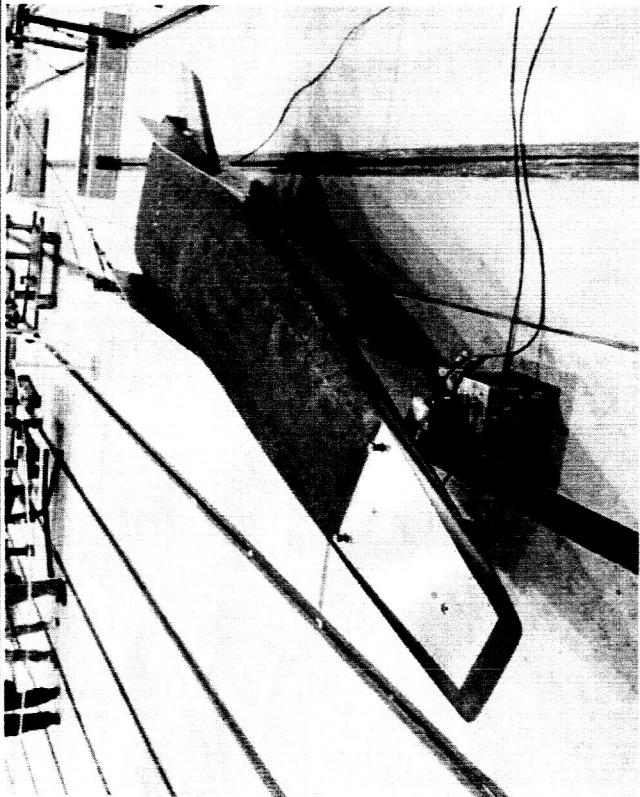
Contract Type/ Approximate Value	Task Order Contract/ \$8M-\$12M
Schedule	2 years to Flight
Customer	AFRL
Integration requirement	Helicopter integration required

Minimal No ops Objectives



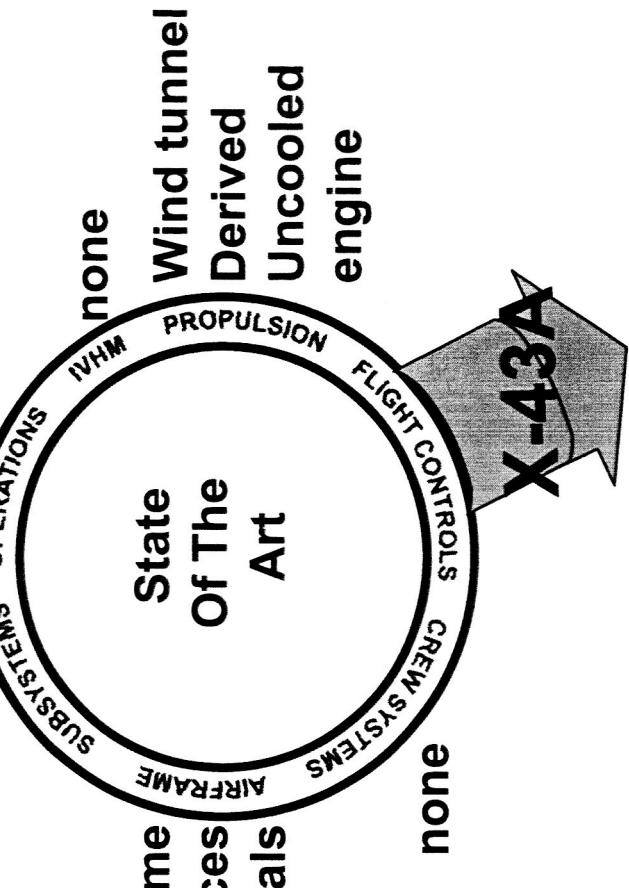
X-40

X-43A NASA's "Hypersonic Research Vehicle"

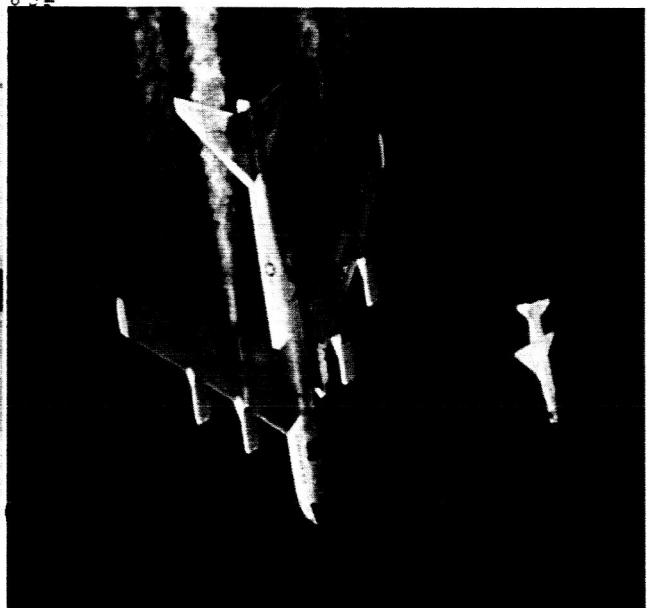


Contract Type/ Approximate Value	Cost Plus Contract/ \$168M-\$210M
Schedule	5 years to Flight
Customer	NASA/AFRL
Integration requirement	Pegasus/B52 integration Required

Subscale vehicle
No ops Objectives
Off the shelf



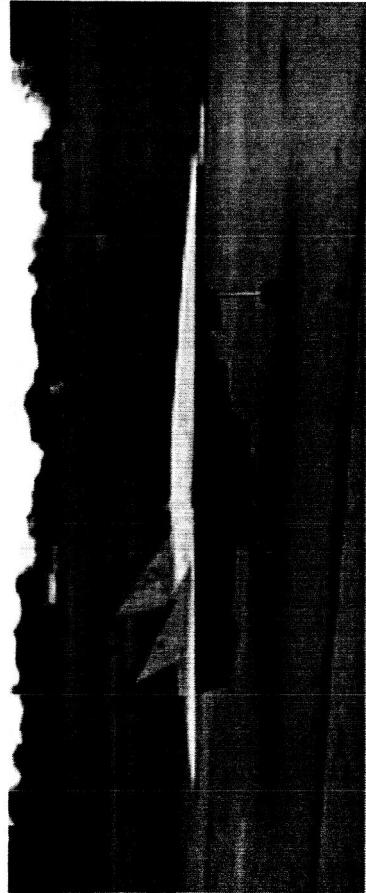
collection
of him
photo by Tom Tschida





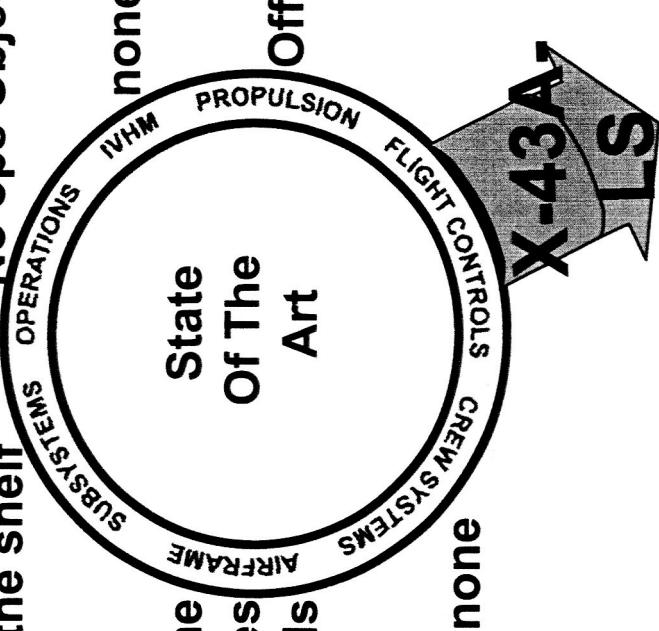
X-43A-LS NASA's "Low speed Blended Body Research Vehicle"

Contract Type/ Approximate Value	Fixed Price SBIR/ \$675K-\$1.1M
Schedule	3 years to Flight
Customer	NASA
Integration requirement	None



Subscale vehicle No ops Objectives

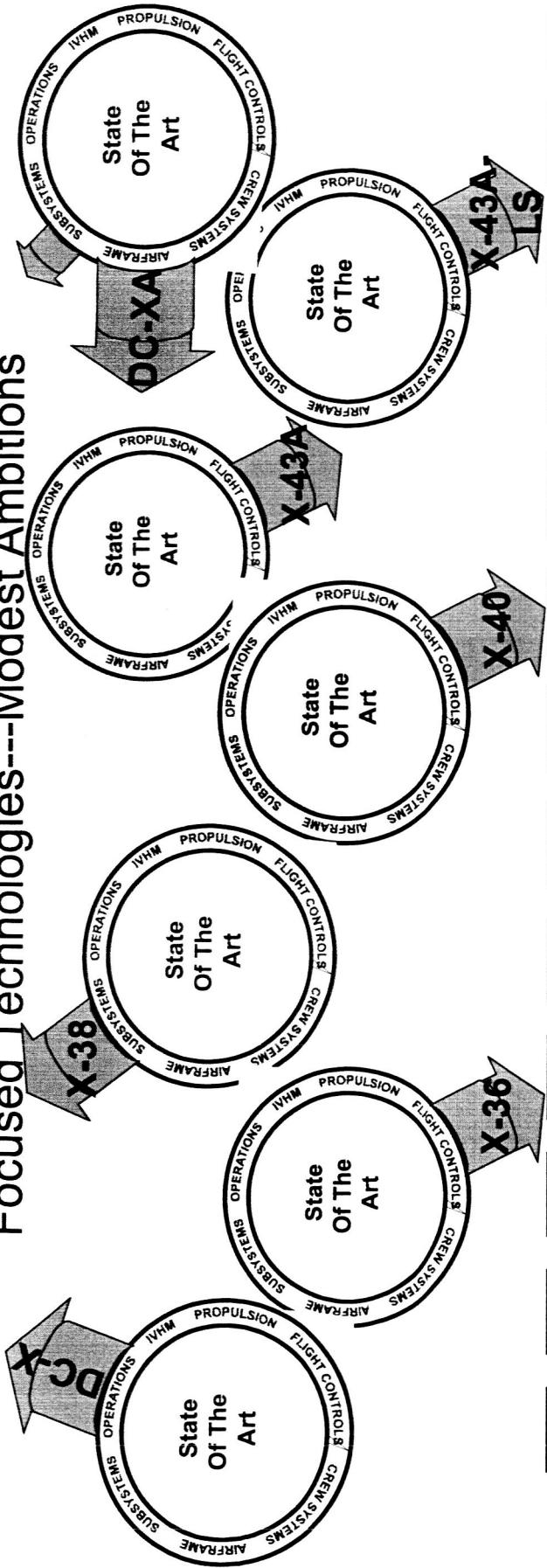
The diagram consists of two concentric circles. The inner circle is labeled "State Of The Art". The outer ring is divided into four quadrants by diagonal lines. The top-right quadrant contains the text "PROPS". The top-left quadrant contains "IVHM". The bottom-left quadrant contains "none". The bottom-right quadrant contains "AIRFRAME". The outer ring is labeled with "SUBSYSTEMS" on the left and "OPERATIONS" on the right. The entire diagram is set against a background of the text "Off the shelf" repeated vertically on the left and "No ops Objectives" repeated vertically at the top.



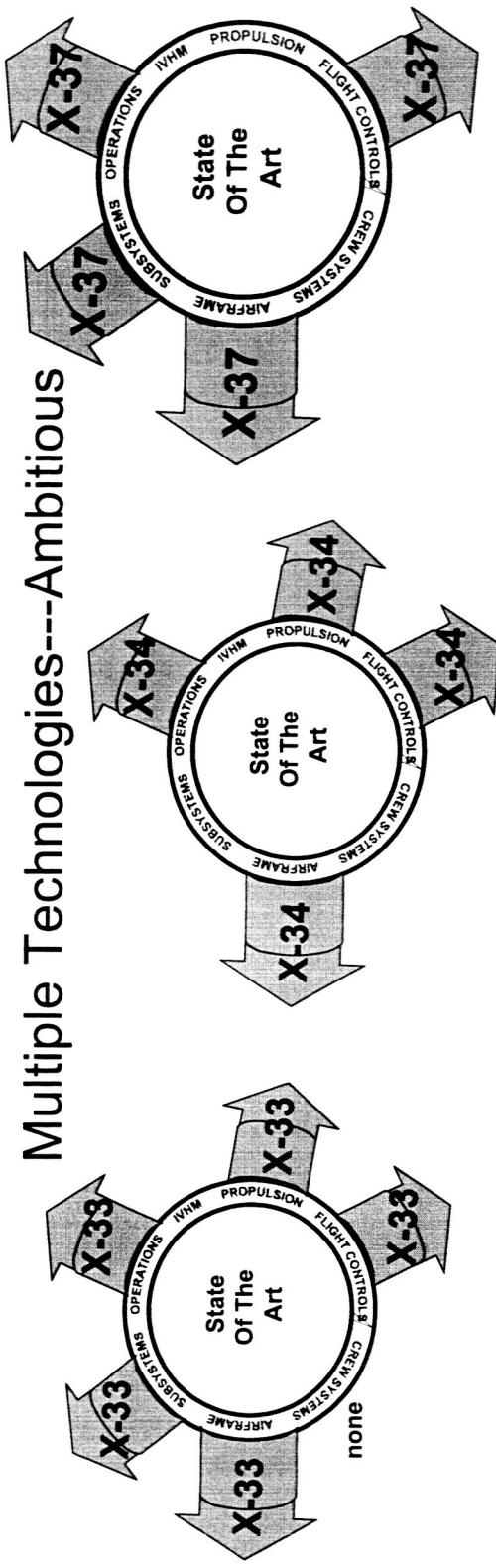
Two Tiers of X-Vehicles Emerge



Focused Technologies---Modest Ambitions



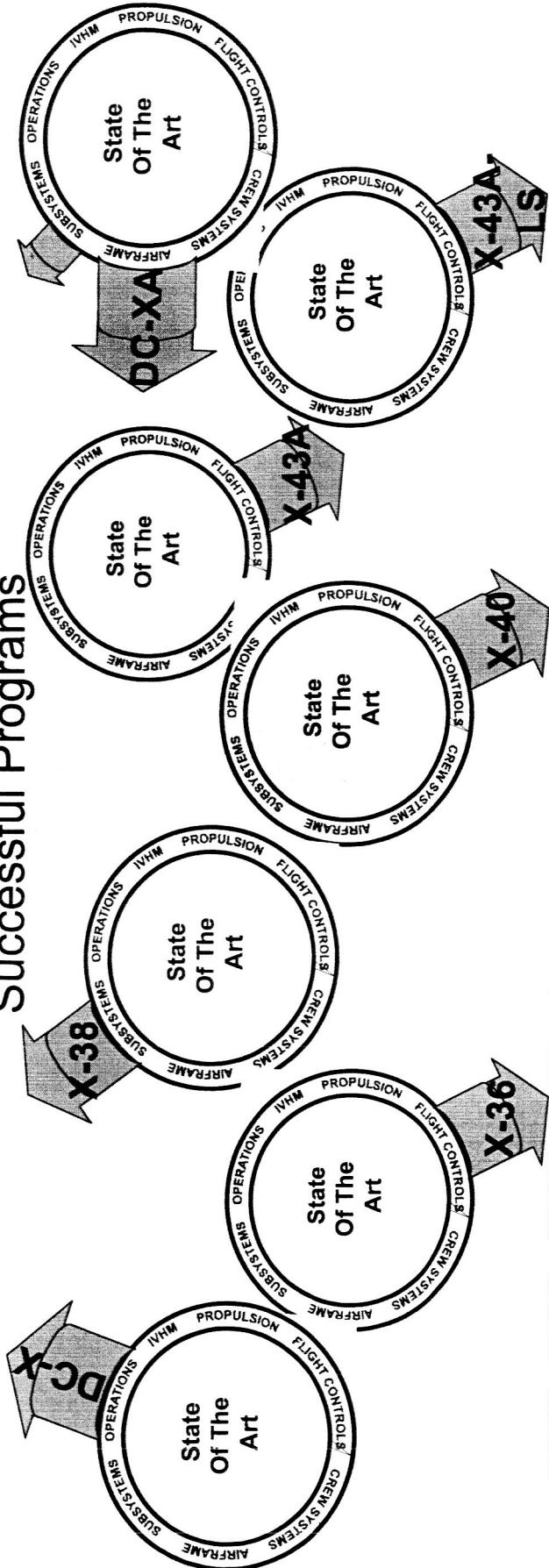
Multiple Technologies---Ambitious



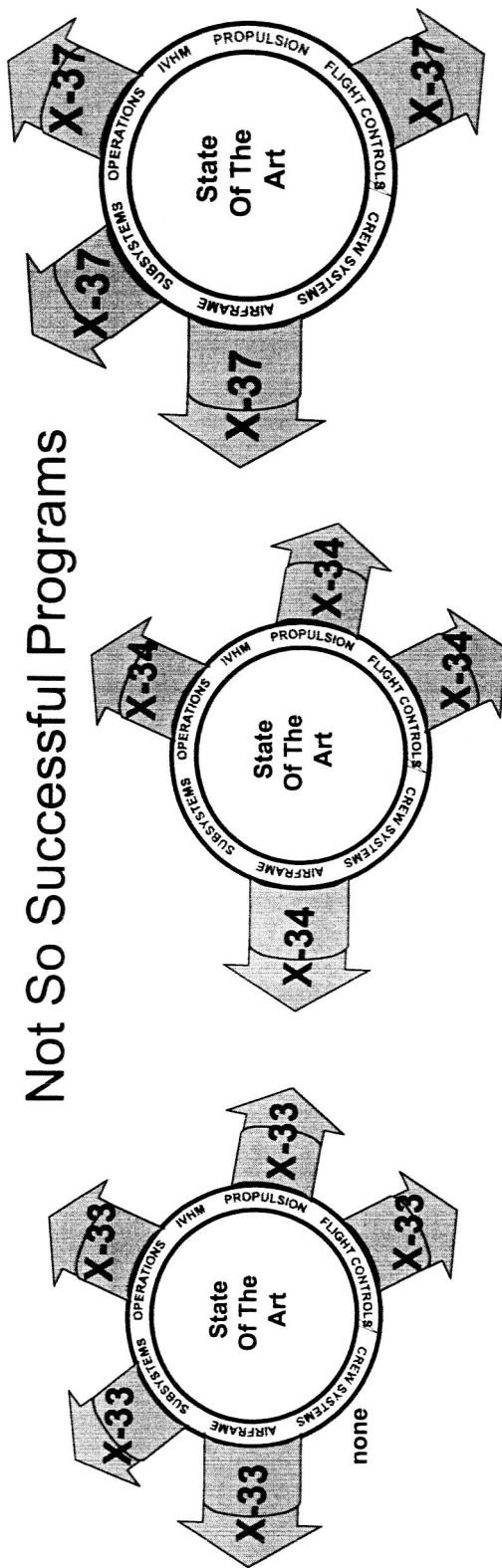
Two Tiers of X-Vehicles Emerge



Successful Programs



Not So Successful Programs





X-Vehicle Guidelines (1&2)

♦1) **X-Vehicles should have a focused technology thrust**

- All other technologies incorporated into the air vehicle should be SOTA or less. All other technologies should represent little or no risk to successful program performance

♦2) **Modification of, or scale up from, existing vehicles**

substantially lowers risk

- DC-X → DC-XA
- X-24 → X-38
- X-40 → X-40A → X-37 ALTV (De-scoped)

X-Vehicle Cost Growth



- ◆ Cost growth on successful and unsuccessful X-vehicle programs ranged from -10% on DC-XA to over 100%
- ◆ Average of data available is 46% cost growth

Guideline number 3 for successful Program execution---

◆ 3) X-Vehicle Programs require robust reserves

- Industry's estimating tools are ill suited to one of a kind X-vehicles
- Competitive source selection biases estimates downward
 - Competitive negotiations biases contract values downward
- Program reserves must be adequate to cover these realities

X-Vehicle Contracting



Program	Original Cost	Projected Cost	Contract Mechanism	Contract/Customer Environment
DC-X	\$45M	Cost Plus Zero Fee	Cooperative & Flexible	
DC-XA	\$50M	3 Cooperative Agreements	Cooperative & Flexible	
X-33	\$850M	1 Cooperative Agreement	- - -	
X-34	\$94M	Fixed Price Contract	- - -	
X-36	\$17M	Task Order Contract	Very Flexible	
X-37	\$140M	1 Cooperative Agreement	- - -	
X-40	\$8M	Cost contract	Flexible/Hands Off Customer	
X-43A-LS	\$675K	Fixed Price SBIR	- - -	
X-43A	\$168M	Cost contract	- - -	

X-Vehicle Guidelines (1-4)



- ♦ 1) X-Vehicles should have a focused technology thrust
- ♦ 2) Modification of, or scale up from, existing vehicles substantially lowers risk
- ♦ 3) X-Vehicles require robust reserves
- ♦ 4) The contracting mechanism and environment must be **flexible**
 - It is an invalid assumption that everything can be identified and negotiated at contract initiation
 - Both the government and industry partner must be willing to make changes at appropriate times throughout the program life
 - Contractor should not be rewarded for poor performance
 - Contractor should not bear all of the cost risk

The “Right” Government Role



◆ Flight demonstration programs have three primary phases

- Program Initiation/Requirements Generation (ATP-SRR-PPDR)
- Program Execution
- Flight Demonstration

◆ The government's role in Program Initiation

- Paramount responsibility for requirements generation/approval
- Significant participation in program planning
 - Determining support role for the government
 - Establishing resources expenditure plan
 - Establishing key program milestones/technical performance measures

◆ The government's role in Program execution

- Insight into program's progress
 - Support of the program through application of government unique tools, facilities, and expertise
- ## ◆ The government's role in the Flight Demonstration
- Safety is number one--liability usually passes to the government

- Personnel
 - High Value and Unique Facilities at test ranges
 - Safety of the flight article---because we have a large investment in it
- Support of the program through application of government unique tools, facilities, and expertise
- Insight into program's progress





X-Vehicle Guidelines (1-5)

- ♦ 1) X-Vehicles should have a focused technology thrust
- ♦ 2) Modification of, or scale up from, existing vehicles substantially lowers risk
- ♦ 3) X-Vehicles require robust reserves
- ♦ 4) The contracting mechanism and environment must be flexible
- ♦ 5) The government must perform the “Right” Role